



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	860730	1	Cylinder block	SN-2203118631
				REPL BY 861015
	861015	1	Cylinder block	SN2203118632-
2		5	· BEARING CAP	
3	860464	10	· Flange screw	SN-2203118631
	861005	10	· Flange screw	SN2203118632-
4	1542067	5	· Bushing	
5	463905	2	· Expansion plug	
6	955083	4	· Cap plug	
7	1542263	1	· Expansion plug	
8	415311	3	· Sleeve	
9	946402	2	· Pin	
10	952077	2	Plug	
11	191026	2	Plug	
12	947893	1	Drain cock	
13		1	PLATE	
14	1545160	4	Spacer sleeve	
15	965187	4	Screw	
16	1545204	4	Spacer sleeve	
17	1542052	2	Rubber seal	
18	1542050	2	Inspection lid	STD
	1542050	1	Inspection lid	SOLAS
19	469846	4	Sealing ring	
20	859447	4	Shoulder screw	
21		1	ENGINE SIGN	
22	950885	2	Drive screw	
23	1542320	4	Oil jet	
24	955981	4	O-ring	
25	1542380	4	Stud	
26	946035	4	Lock nut	
27	860690	1	Flywheel housing	
28	404069	1	· Setting indicator	
29	407092	1	· Cover	
30	965175	2	· Screw	
31	860926	2	· Plug	
32	860971	1	Sealing ring	
33	829487	1	Gasket	
34	965185	6	Flange screw	L = 40 MM
	965220	2	Flange screw	L = 45 MM
35	941908	8	Spring washer	
36	858164	1	Flywheel housing	SOLAS
37	407092	1	Cover	SOLAS
38	965175	2	Screw	SOLAS
39	423081	1	Flange	SOLAS
40	973083	3	Flange screw	SOLAS
41	404069	1	Setting indicator	SOLAS
42	838763	1	Crankcase ventilatio	SOLAS
43	858256	1	Check valve	SOLAS
44	951971	1	· Spring pin	SOLAS
45	181501	1	· Steel ball	SOLAS
46	843449	1	· Gasket	SOLAS
47	876069	1	Filter	SOLAS
48	843449	1	Gasket	SOLAS